

Date: Wednesday, 26/11/2008 12:41:47 PM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: SPACER			
Job Number	: 43732						
Estimate Number	: 12769						
P.O. Number	:			Part Number	: 41232 200 005 003		
This Issue	: 26/11/2008	S.O. No. :		Drawing Number	: 41232-200-005 REV IR		
Prsht Rev.	: NC			Project Number	: N/A		
First Issue	: / /	Type :	MACHINED PARTS	Drawing Revision	: IR		
Previous Run	: 39218			Material	:		
Written By				Due Date	: 10/12/2008		
Checked & Approved By	: <u>JUL 08/11/26</u>			Qty:	20	Um: Each	
Comment	: Est Rev:A New Issue 07-03-01 JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	MDELRINR0500	Delrin Round Bar .50"	
		Comment: Qty.: 0.0656 f(s)/Unit Total : 1.3125 f(s) Delrin Round Bar .50" Batch: <u>M109671</u>	<u>DTP 08/11/28</u>
2.0	HARDINGE	HARDINGE CNC LATHE SMALL	
		Comment: HARDINGE CNC LATHE SMALL 1-TURN AS PER FOLIO FA680 & DWG 41232-200-005 , FOLIO REV: <u>A</u> DWG REV: <u>IR</u>	(20)
		2-DEBURR AS REQUIRED	<u>DTP 08/11/28</u>
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE	
		Comment: INSPECT PARTS AS THEY COME OFF MACHINE	<u>DTP 08/11/28</u>
4.0	QC8	SECOND CHECK	
		Comment: SECOND CHECK	<u>mk 08/11/28</u>
5.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST364</u>	<u>Lc 08/11/28 (2c)</u>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: SPACER

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/01 JJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-11-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

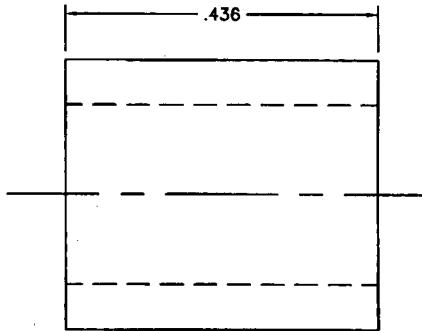
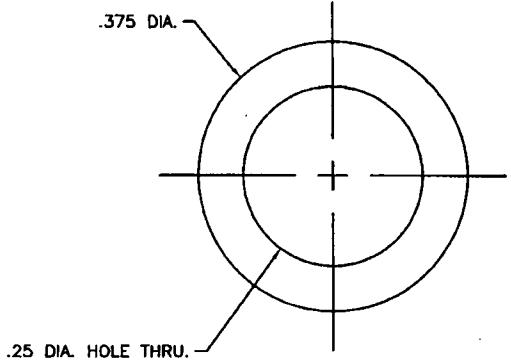
DART AEROSPACE LTD	Work Order:	413732
Description: Spacer	Part Number:	41232-200-005003
Inspection Dwg: Rev: IR		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

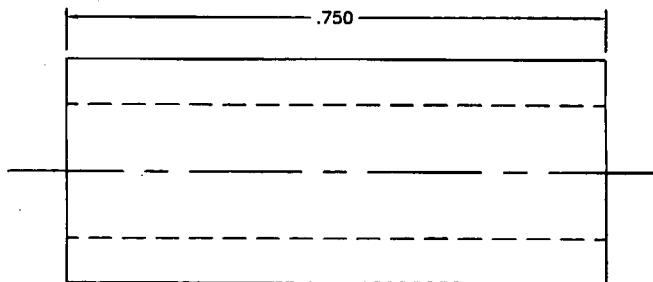
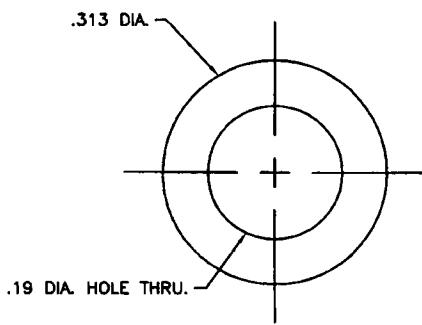
X First Article X Prototype

Measured by:	Audited by:	Prototype Approval:
Date: 08/11/28	Date: 08/11/28	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New issue	KJ/JLM	



-001 SPACER



-003 SPACER

NO. 41232
WORK ORDER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
ENGINEERING
RETURN TO
SHOP COPY

NO. REQ'D PER ASSY	-003		SPACER		.313" x .750	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.
	PART NO.	NAME	STOCK SIZE	MATERIAL	MATL.SPEC	ZONE	
LIST OF MATERIAL							
PROPRIETARY RIGHTS NOTICE							
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.003	4	41232-200-001				DRAFTSMN D. NELSON	5/29/02
.001	6	41232-000-001				CHECK D. MURPHY	5/29/02
NEXT ASSEMBLY		REL.		UNLESS OTHERWISE SPECIFIED X.2.1	STRESS XX0.0.010	ANGLE 2.1/2	TITLE SPACER
DRAW. NO. 41232-200-005		REV. IR		PROL. EDNR.	HEAT TREAT		
DASH PER ASY		FINISH					